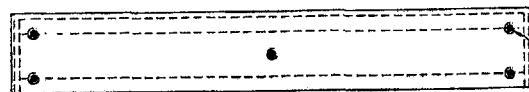
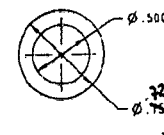


RELEASED
06-01-26

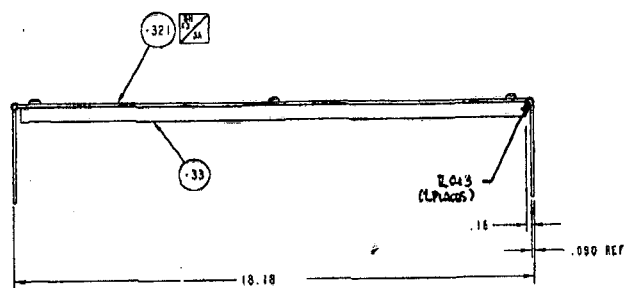
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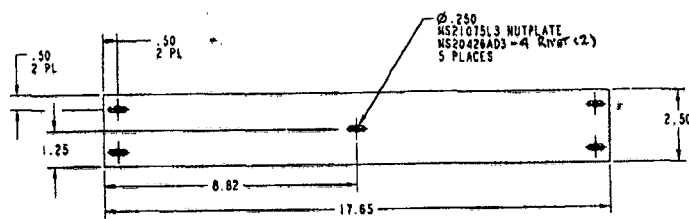
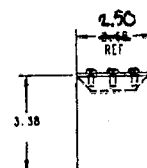
Ø .193 THRU
MATCH DRILL WITH
EXISTING NUTPLATE
LOC'S OF -33
NS21039-1-09 SCREW
NAS1149T0316P WASHER
5 PLACES



① -299 BUSHING
SCALE 2.000
MAT: 304 CRES. COND A

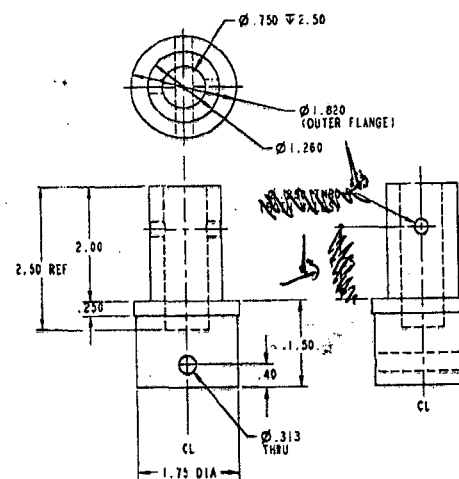
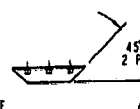


① -31 UPPER RESTRAINT WELDMENT
SCALE 0.500



① -33 UPPER PAD ASSY
SCALE 0.500
MAT FOR -325: .032 THK 2024-T3 AL.
00-A-250/4

AKC.500 ENSOLITE (AR)
8046 ADHESIVE (AR)
UP1045.420 PACK CLOTH (AR)



① -305 BEARING
SCALE 1.000
MAT: 2024-T3 AL.
00-A-700/3

PREMIER AVIATION, INC.
3000 Aviation Parkway, Grand Prairie, Texas 75050
D OSUV8 B67-43001
REVISION: 191

ORIGINAL

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARING

Job Number: 42655

Part Number: PB6743001305

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

POWDER COATING

POWDER COATING



M 102316



(1X)

Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

Mask Ø1.260"

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

3:15
320 °F
3:45

M-1 08/10/17

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

8/10/20

(1X) SD

8.0

PACKAGING 1

PACKAGING RESOURCE #1



(1X)

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 134

8/10/20

SD

9.0

QC21

FINAL INSPECTION/W/O RELEASE



08/10/22 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-10-21

Date: Thursday, 16/10/2008 12:34:21 PM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BEARING
 Job Number : 42655
 Estimate Number : 12075
 P.O. Number :
 This Issue : 16/10/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : MACHINED PARTS
 Previous Run : 41886
 Written By : *J. Menard 08.10.16*
 Checked & Approved By :
 Comment : Est. A 05.07.20 New issue KJ/JLM
 Est Rev:B Now on Doosan Lathe 08-06-25 JLM Verified By:EC

Part Number : PB6743001305
 Drawing Number : B6743001 PAGE41
 Project Number : N/A
 Drawing Revision : B1
 Material :
 Due Date : 23/10/2008 Qty: (1) Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M2024T3R1.750 2.00 *J. Menard 08.10.16* 2024-T3 Round Bar 1.750" (1)



Comment: Qty.: 0.3150 f(s)/Unit Total : 0.3150 f(s)
 2024-T3 Round Bar 1.750"
 Material: 2024-T3 Round Bar Ø1.750"
 (M2024T3R1.750)
 Identify for B67-43001-305
 Batch: *m18181* *mme 08/10/16*

J. Menard 08.10.16
M2024T3R1.750

2.0 DOOSAN LATHE DOOSAN LATHE (1)



Comment: DOOSAN
 Turn as per Dwg B67-43001
 Dwg Rev: *mme 08/10/16*

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE (1)



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK (1)



Comment: SECOND CHECK

5.0 HAND FINISHING1 HAND FINISHING RESOURCE #1 (1)



Comment: HAND FINISHING RESOURCE #1
 Chemical Conversion Coat as per QSI 005 4.1

J. Menard 08.10.16
M. L. 08/10/16